WAC 296-806-42546 Follow these requirements for flour-handling machines. You must make sure the following safeguards are used when flour-handling systems are run in electrical unity with one another:

(1) When the beginning of the system is located far from its final delivery end, make sure:

(a) All electric motors operating the system have one control at each end; and

(b) Either control will stop all motors.

(2) Arrange control circuits for magnetic controllers so opening **any** limit switch on an individual unit will deenergize **all** motors on that unit.

[Statutory Authority: RCW 49.17.010, 49.17.040, 49.17.050, 49.17.060. WSR 15-24-102, § 296-806-42546, filed 12/1/15, effective 1/5/16; WSR 04-14-028, § 296-806-42546, filed 6/29/04, effective 1/1/05.]